

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.11.21	Job No.: RD4440A	ADR Yes/No: Y	ADR Date: 13.11.20	ECN #: 13- 670
Product No.: D117-837		Created By: RF	Approved By:	
Product Name: Heli-Utility-Basket		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	13.12.02	DQA / QA Coord.	Y	PS	13.12.02
Production Manager / Coord.	Y	LL/MF	13.12.02	QC Coordinator	Y	ED	13.12.02
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	13.12.02
Production Engineering Coord.	Y	DD/JLM	13.12.02	Customer Technical Support	Y	MB/HS	13.12.01
Production Engineering Coord.	N	DL		Marketing	Y	HM	13.12.01
Customer Order Processing	N	RM/CA		Sales Support Manager	Y	NM	13.12.02

Reason for Change:
Per NCR13-3184, Update strut installation & parts & PAR 13-315

Documents Affected:
DSI 9676 Rev. A
D4794 Rev. B
D4911 Rev. C
D4784 Rev. C
MDL-D117-837 Rev. D

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☐ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	Great Slave. See below	13.12.02
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. D	13.11.26 RF
6	Update Product Compatibility Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	Y	KJ	Add DSI 9676	13.12.02
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.12.02
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		13.12.02
17	Update / Verify ARC Database	Y	KJ	#158	13.12.02
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-837-011 @ CHG 002, DSI 9676-011 @ CHG 001	13.12.02
19	Create / Update PPP's	Y	KJ		13.12.02
20	Red Decals required?	Y	KJ		13.12.02
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	13.12.02
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.12.02
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- Update/Create BOM/routing per above drawings
- Send 1x D4794-041 per D4794 Rev. B, 1x D4911-1 per D4911 Rev. C & Copy of DSI 9676 Rev. A to Marc Bilodeau at Great Slave.
- Rework D4911-3 bracket in stock per D4911 Rev. C
- Scrap any D4911-1 manufactured per D4911 Rev. B and D4794-1 per D4794 Rev. B
- Update D117-837-011 kit in stock per DSI 9676 Rev. A Parts List and add copy of DSI 9676.
- D117-837-011 kit now CHG 002
- DSI 9676-011 @ CHG 001

ECN Verified & Complete:

Date: 13/12/10